Amendments to the Claims:

The listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Currently Amended) A truss structure comprising an upper chord member, a lower chord member, a diagonal chord member connected to a parent plate, and a connection part formed on an end of each of said chord members, wherein

said upper chord member, said lower chord member and said diagonal chord member each comprise a pipe member; and

said connection part comprises a tubular section and a flat section formed integral and continuously with said tubular section extending from and integral with each said pipe member said flat section having a width determined by the diameter of the pipe member; wherein

said connection part is connected to said parent plate, via a bolt passing through a bolt opening formed in said flat section which has a width determined by the diameter of the pipe member, and an edge portion of the tubular section defining a eurvedsemi-circular boundary with said flat section and constituting said flat section includes a transitional slack portion at both ends of the semi-circular boundary.

2. (Currently Amended) A truss structure comprising an upper chord member, a lower chord member, a diagonal chord member connected to a parent

plate, and a connection part formed on an end of each of said chord members,

wherein

said upper chord member, said lower chord member and said

diagonal chord member each comprise a pipe member; and

said connection part comprises a pipe tubular section having a

curved surface which is formed integrally with and to extend from said pipe

member from the pipe member being flattened into a single piece and a flat

section formed integral with said pipe tubular section and having a width

determined by the diameter of the pipe member;

said connection part is connected to said parent plate, via a bolt

passing through a bolt opening formed in said flat section which has width

determined by the diameter of said pipe member, and an edge portion of the pipe

tubular section defines a eurved semi-circular boundary with said flat section

and constituting, said flat section including a transitional slack portion at both

ends of the semi-circular boundary.

3. (Previously Amended) A truss structure according to claim 1,

wherein said parent plate includes a rib erected crosswise thereon, and an edge

of said flat section is tapered to allow for each flat section of each chord member

to be positioned in close proximity to said parent plate.

4. (Canceled)

5. (Currently Amended) A truss structural member for use in a truss

construction including an upper chord member, a lower chord member and a

Page 3 of 9

diagonal chord member, each having a connection part formed on an end thereof,

wherein said connection part comprises:

a tubular section having a curved surface so as to be integral with and

extend from said pipe member, and

a flat section having a bolt opening and being formed integral with said

tubular section said flat section extending from said tubular section, said tubular

section having an edge portion defining a semi-circular boundary with said flat

section and constituting said flat section includes a transitional slack portion at

both ends of the semi-circular boundary.

6-7. (Cancelled)

8. (Previously Amended) A truss structure according to claim 2,

wherein said connection part further comprises said parent plate and a rib

erected crosswise thereon, and wherein an edge of said flat section is configured

to allow for each flat section of each chord member to be positioned in close

proximity to said parent plate.

9. (Previously Amended) A truss structure according to claim 3,

wherein the size of the tapered edge of said flat section is determined by the

following relationship:

 $\ell \le \sqrt{2} t/2 + 10 \sqrt{2 + 2.0 d + B/2}$, and $\ell > 3d$ (mm)

wherein & is a length between centers of the bolt opening of

respective flat sections of opposed chord members on the parent plate, d is the

diameter of bolt and B is the width of the respective flat sections.

Page 4 of 9

Serial No. 09/245,720 Amendment Dated: February 13, 2004 Reply to Office Action

10. (Previously Amended) A truss structure according to claim 8, wherein the size of the tapered edge of said flat section is determined by the following relationship:

$$\ell \le \sqrt{2} t/2 + 10 \sqrt{2 + 2.0} d + B/2$$
, and $\ell > 3d$ (mm)

wherein ℓ is a length between centers of the bolt opening of respective flat sections of opposed chord members on the parent plate, d is the diameter of bolt and B is the width of the respective flat sections.